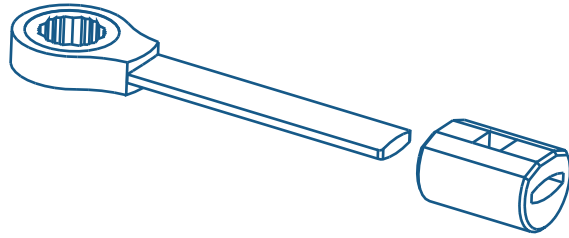


Kwik Klamp® Wrench
(04580401)



V-Floor® Slat Kwik Klamp® Wrench Set
(05121601)

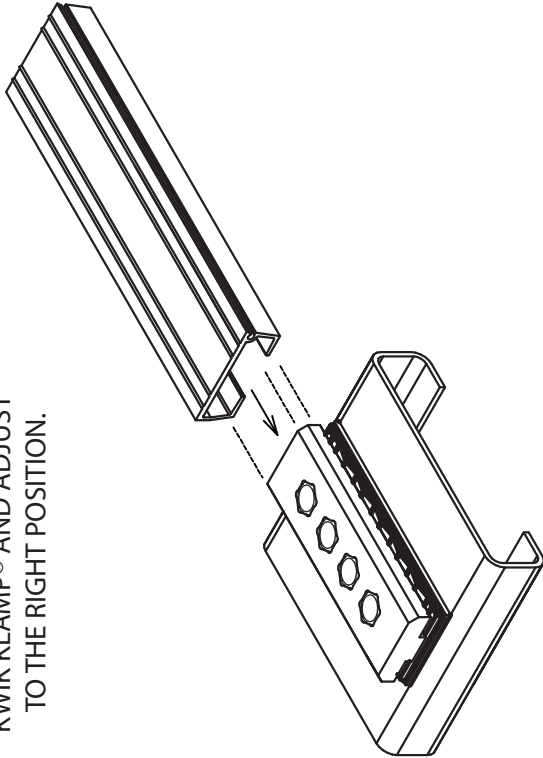
Three easy steps

1. Slide floor slats/planks into position.
2. **For easily accessible bolts:**
 - a. Use an air impact wrench on the first pass to snug nuts.
 - b. Use a torque wrench to finish tightening nuts to 200 N*m (150 ft* lb), 250 N*m (180 ft* lb) for V-Floor system.
 - c. See page two, diagram two for the correct torque procedures. Each nut should be torqued a total of two times.
3. **For limited access bolts:**
 - a. Use the bent socket wrench (part number 04580401) on the first pass to snug nuts. If installing the Kwik Klamp® with the V-Floor® system use wrench set (05121601).
 - b. Snap a torque wrench with a 1/2" (12.7mm) drive into the receptacle of the bent socket wrench to tighten nuts to 200 N*m (150 ft*lb), 250 N*m (180 ft* lb) for V-Floor system.
 - c. Using the torque wrench & Kwik Klamp® wrench, torque nuts again to 200 N*m (150 ft*lb), 250 N*m (180 ft* lb) for V-Floor system. Each nut should be torqued a total of two times.
(See page 2 diagram 2).

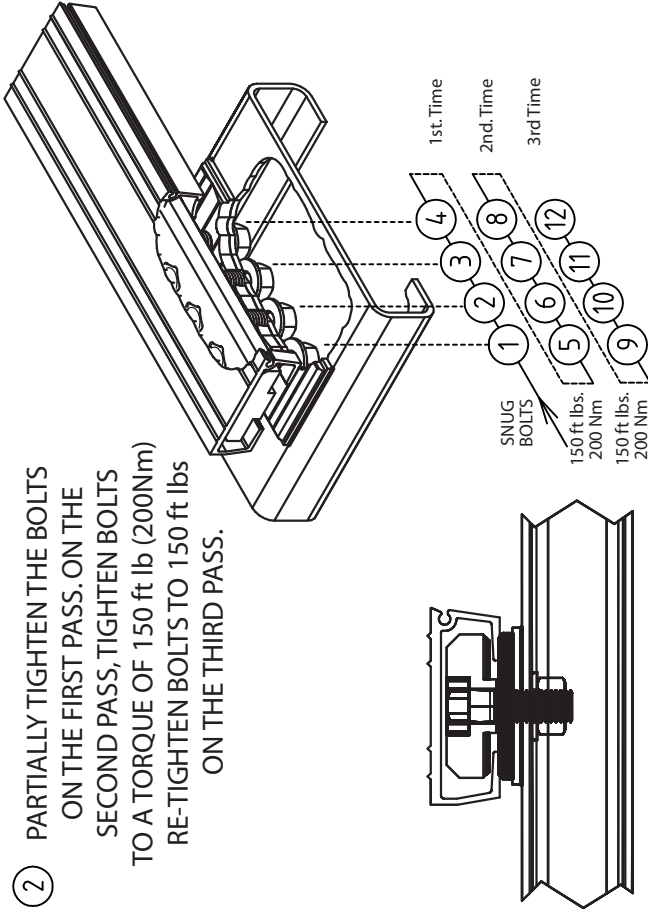
***Recommended:* After five loads re-torque the Kwik Klamp® bolts and the cross drive barrel clamp bolts. Re-torque the Kwik Klamp® bolts again after twenty loads, and then check monthly.**

INSTALLATION OF SLATS WITH THE KWIK KLAMP® SYSTEM

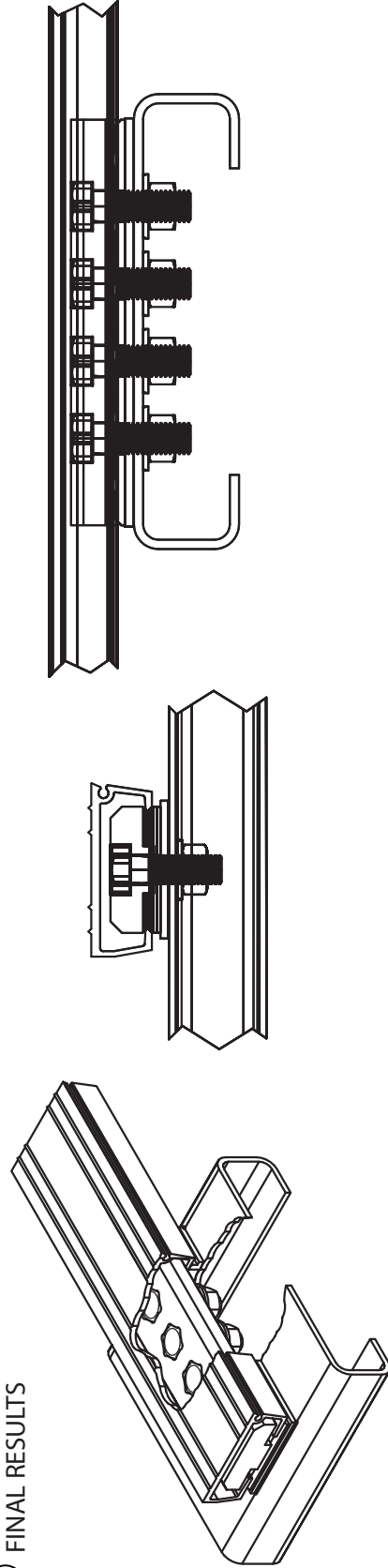
① SLIDE THE SLAT OVER THE KWIK KLAMP® AND ADJUST TO THE RIGHT POSITION.



② PARTIALLY TIGHTEN THE BOLTS ON THE FIRST PASS. ON THE SECOND PASS, TIGHTEN BOLTS TO A TORQUE OF 150 ft lb (200Nm) RE-TIGHTEN BOLTS TO 150 ft lbs ON THE THIRD PASS.



③ FINAL RESULTS



Recommended: After five loads re-torque the Kwik Klamp® bolts and the cross drive barrel clamp bolts. Re-torque the Kwik Klamp® bolts again after twenty loads, and then check monthly.

Kwik Klamp® Installation Instructions